

ABSTRACT

A method for forming a vessel body in which a material is charged in a negative mold, pressed to and spread on a mold surface by means of a rotating cylindrical rotary trowel, and a vessel body formed by the present method.

*Sab*

A device for forming a vessel body which comprises an open top negative mold(5), a ring-like lid member(6) of a negative mold, which inside diameter is smaller than an open top diameter of the mold, a cylindrical rotary trowel(1) which is mechanically fixed to move against an inner surface of the mold within a predetermined range and is at least longer than height of an inner wall surface of the vessel body to be formed, and a trowel drive(2).

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*R* A device, for forming a vessel body, which has an open top negative mold, a ring-like lid member for the negative mold with an inside diameter which is smaller than an open top diameter of the mold, a cylindrical rotary trowel which is mechanically fixed to move against an inner surface of the mold within a predetermined range and is at least longer in length than a height of an inner wall surface of the vessel body to be formed, and a trowel drive for rotating the rotary trowel.

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